

## CLEAR 75MIL PRINT MEDIA

BILD clear 75mil print media is specifically designed for both solvent and UV inks. This product is best suited for second surface printing and is designed for both Screen Printing and Digital Printing platforms that can print material thicker than 0.150". Second surface printing is executed by printing the mirror image to the underside of the material, then applying a layer of white ink or white backer. This process protects the image from scratches, damage and UV rays/ink fading. BILD clear 75mil print media is available in Ceramic and Woodgrain textures.

## CLEAR 35MIL PRINT MEDIA

BILD clear 35mil print media is specifically designed for both solvent and UV inks. This product is best suited for second surface printing and is designed for both Screen Printing and Digital Printing platforms that can print material thicker than 0.040". Second surface printing is executed by printing the mirror image to the underside of the material, then applying a layer of white ink or white backer. This process protects the image from scratches, damage and UV rays/ink fading. BILD clear 35mil print media is available in Woodgrain texture.

\* Clear materials have no value and cannot have a true profile, the following are basic guidelines.

### UV DIGITAL PRINT

Use a general 13oz Gloss Banner profile

8 color is not necessary, but may be used to achieve specific results. When using 8 color, be aware of elevating the temperature of the material. This can cause curling.

Use a lower resolution. A high resolution (1000dpi) will raise the temperature of the material and can cause curling.

DO NOT exceed 10 passes.

### UV SCREEN PRINT

60 durometer or 70 durometer squeegee 305-355 mesh plain weave

### SOLVENT DIGITAL PRINT

Use a general 13oz Gloss Banner profile

DO NOT use pre or print-heat, elevating the temperature of the material can cause curling. Use minimum post-cure heat, just enough heat to cure the ink and to avoid ink transfer. Use all roller guides.

Allow ink to cure 24 hours before applying a white flood layer

### SOLVENT SCREEN PRINT

60 durometer or 70 durometer squeegee 155-230 mesh plain weave

## WHITE 85MIL & SOLID COLOR 75MIL PRINT MEDIA

BILD solid print media is specifically designed for both solvent and UV inks. This product is suited for first surface printing and is designed for both Screen Printing and Digital Printing platforms that can print material thicker than 0.150". BILD white 85mil print media is available in Super Smooth texture and solid color 75mil print media is available in Ceramic texture.

### UV DIGITAL PRINT

Use a general 13oz Gloss Banner profile

8 color is not necessary, but may be used to achieve specific results. When using 8 color, be aware of elevating the temperature of the material. This can cause curling.

Use a lower resolution. A high resolution (1000dpi) will raise the temperature of the material and can cause curling.

DO NOT exceed 10 passes.

### UV SCREEN PRINT

60 durometer or 70 durometer squeegee 305-355 mesh plain weave

### SOLVENT DIGITAL PRINT

Use a general 13oz Gloss Banner profile

DO NOT use pre or print-heat, elevating the temperature of the material can cause curling. Use minimum post-cure heat, just enough heat to cure the ink and to avoid ink transfer. Use all roller guides.

Allow ink to cure 24 hours before applying a white flood layer

### SOLVENT SCREEN PRINT

60 durometer or 70 durometer squeegee 155-230 mesh plain weave